



B34S Series Regulator

Medium Duty Commercial and Industrial Regulator

Appropriate for many commercial and industrial uses such as gas engines, burners, furnaces and boilers. The rapid response of the B34 is particularly well-suited for mid-range applications where quick on/off loads cause shock problems.

MODEL DESCRIPTION

- » The B34S is a spring-loaded, self operated regulator available with or without internal relief. It combines the B31 8" diaphragm case with the B34 valve assembly for an economical solution to mid-range commercial and industrial applications. Among its attributes are an adjustable loading ring for controlled boost at high flows, precision breather opening to ensure proper stability under all conditions, and, in the R model, a high capacity internal relief valve. All critical parts are either steel or aluminum to ensure reliability.
- » B34SN The B34SN is a spring-loaded, self-operated regulator with no internal relief. This regulator can be used on midrange applications where an internal relief or other type of over-pressure protection device is not required.

» B34SR – The B34SR is the internal relief version of the B34S series. This model features an internal relief valve with a 1" vent.

FEATURES

- » Interchangeable brass orifice
- » 27 in² of diaphragm area
- » Molded diaphragm consisting of Buna-N and nylon
- » Upper diaphragm plate of plated steel
- » Stainless steel lever pin
- » Zinc with dichromate plated steel lever
- » One piece molded Buna-N valve seat
- » Alodined aluminum valve stem
- » Delrin® vent valve with Buna-N seat
- » Spring-loaded internal relief valve assembly

- » Vent Sizes: ¼", ¾", ¾", and 1"
- » Stainless steel vent screen
- » Die cast aluminum seal cap
- » Field interchangeable adjustment spring
- » Controlled size breather orifice eliminates pulsation and provides normal action at low flows
- » Wide range of valve body sizes including NPT and flange connections
- » CGA 6-18 approved

BENEFITS

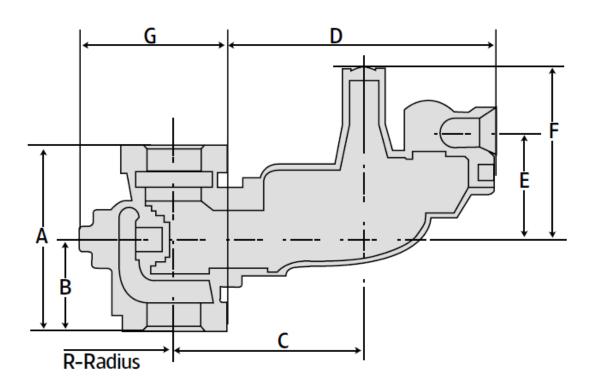
- » Economical
- » Protects equipment from shock damage
- » Space saving design
- » Commercial performance in a compact size

SHIPPING WEIGHT

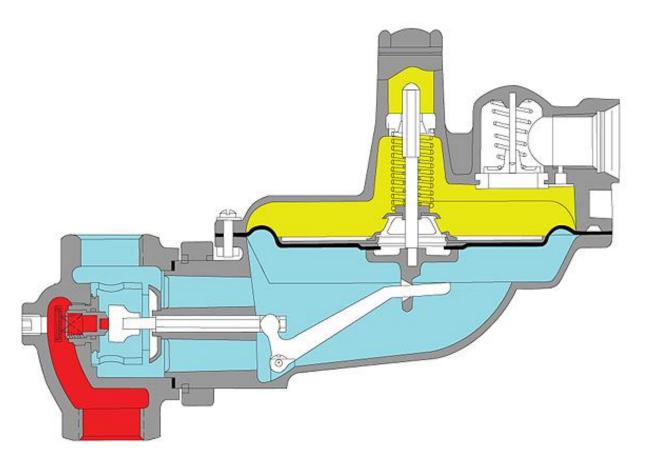
Box weight: 100 lbs. Eight regulators per box

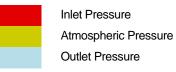
B34S DIMENSIONS (INCHES)

| Valve Body | А | В | С | D | E | F | G | R |
|---------------|-------|-------|---|---------|-------|-------|-------|-------|
| NPT | 5-1/4 | 2-7/8 | 6 | 7-13/16 | 3-1/4 | 4-7/8 | 4-1/2 | 2-1/4 |
| Flanged | 10 | 5 | | | | | 5-1/2 | 3-1/4 |



OPERATIONAL SCHEMATIC





SPRING DATA - SPRING COLOR OUTLET PRESSURE RANGE

| Models B34SR & SN | Inches w.c. | | |
|--------------------------|--------------|--|--|
| Brown | 3.5 to 5.0 | | |
| Dark Green | 4.5 to 6.5 | | |
| Light Green | 5.5 to 7.5 | | |
| Black | 6.0 to 9.0 | | |
| Blue | 8.5 to 12.5 | | |
| Silver | 11.0 to 17.0 | | |
| Model B34S RHP & B34SNHP | PSIG | | |
| Red/Gray | 1.0 | | |
| Yellow | 1.2-1.5 | | |
| Red | 1.5-1.9 | | |
| White | 1.75-2.5 | | |

B34SR only: Relief spring setting of 7" w.c. above set pressure is standard. Special springs available on request. The relief vent is available in 1/4", 3/8", 3/4", and 1" and threaded with a female NPT connection.

ORIFICE DATA - WIDE OPEN FLOW COEFFICIENTS AND MAXIMUM PRESSURES

| Orifice Size (inches) | K-Factor | Maximum Inlet Pressure (PSIG) |
|-----------------------|----------|-------------------------------|
| 1/4 x 3/8 | 125 | 100 |
| 3/8 x 1/2 | 305 | 50 |
| 1/2 x 5/8 | 530 | 25 |
| 5/8 x 3/4 | 750 | 15 |
| 3/4 x 7/8 | 950 | 10 |
| 7/8 x 1 | 1100 | 10 |

OPERATING TEMPERATURE RANGE

- -20°F to 150°F
- Silicone valve seats available for applications below -20°F

ADDITIONAL SPECIFICATIONS

| Available Vent Sizes: | 1/4", 3/8", 3/4", and 1" |
|--------------------------|---|
| Loading Ring Position: | For outlet pressure < 1 PSIG, set point 0° For outlet pressure > 1 PSIG, set point 15° |
| Other Available Options: | Seal wire to indicate unapproved tampering |
| | 1/8" pipe plug tap on upstream side of valve body |
| | Teflon valve body gasket |

CONSTRUCTION

Itron takes pride in delivering American made products with the utmost concern for safety, quality, and customer satisfaction.

Material Construction

| Waterial Construction | |
|-----------------------|---|
| Valve body | High tensile strength cast iron (ASTM A-126, Class A) |
| Orifice | Brass |
| Valve seat | Buna-N or silicone |
| Valve stem | Alodined aluminum |
| Lever pin | Stainless steel |
| Lever | Zinc and dichromate plated steel |
| Stem Guide | Aluminum |
| Upper diaphragm plate | Zinc and dichromate plated steel |
| Lower diaphragm plate | Die cast aluminum |
| Diaphragm | Buna-N on Dacron molded to shape |
| Vent valve/seat | Delrin/Buna-N |
| Vent screen | Stainless steel |
| Adjustment ferrule | Delrin |
| Seal cap | Die cast aluminum |
| Diaphragm case | Die cast aluminum |
| | |

VALVE BODY SIZES (INCHES)

| Inlet | Outlet | NPT | Flanged | |
|-------|--------|-----|---------|--|
| 1-1/4 | 1-1/4 | Х | | |
| 1-1/4 | 1-1/2 | Х | | |
| 1-1/4 | 2 | Х | | |
| 1-1/2 | 1-1/2 | Х | | |
| 1-1/2 | 2 | Х | | |
| 2 | 2 | Х | Х | |
| 3 | 3 | | Х | |

Note: X indicates that the valve body is available in that configuration.

CORRECTION FACTORS FOR NON-NATURAL GAS APPLICATIONS

The B34S may be used to control gases other than natural gas. To determine the capacity for gases other than natural gas, multiply the values within the capacity tables by a correction factor. The table below lists the correction factors for some of the more common gases:

| Gas Type | Specific Gravity | Correction Factor (CF) |
|--------------------------|------------------|------------------------|
| Air | 1.00 | 0.77 |
| Butane | 2.01 | 0.55 |
| Carbon Dioxide (Dry) | 1.52 | 0.63 |
| Carbon Monoxide (Dry) | 0.97 | 0.79 |
| Natural Gas | 0.60 | 1.00 |
| Nitrogen | 0.97 | 0.79 |
| Propane | 1.53 | 0.63 |
| Propane-Air-Mix | 1.20 | 0.71 |

To calculate the correction factor for gases not listed in the table above, use the gases' specific gravity and insert it in the formula listed below:

Correction Factor (CF) =
$$\sqrt{\frac{SG_1}{SG_2}}$$

Where:

SG₁ = Specific gravity of the gas in which the capacity is published.

 SG_2 = Specific gravity of the gas to be controlled.

Wide Open Flow Calculations

For wide-open orifice flow calculations use the following equations:

For P₁/P₂< 1.89 use:
$$Q = K\sqrt{P_2(P_1 - P_2)}$$
 For P₁/P₂ $Q = \frac{KP_1}{2}$

Where:

 P_1 = Absolute Inlet Pressure (PSIA) P₂= Absolute Outlet Pressure (PSIA)

Q = Flow Rate (SCFH) K = Orifice Coefficient (SCFH/PSI)

Capacity Table 7" w.c. (1" Droop*)

Typical Capacity Info.

| Manufacturer | Itron | |
|----------------|--------|--|
| Type and model | B34SR | |
| Regulator | | |
| | | |
| Inlet size: | 2" NPT | |

Capacities in SCFH of 0.6 S.G. gas; base conditions of 14.7 PSIA and 60° F.

| Inlet | Orifice Size | | | | | |
|------------------|----------------|-------------|-------------|-------------|-------------|-----------|
| Pressure PSIG | 1/4" x 3/8" | 3/8" x 1/2" | 1/2" x 5/8" | 5/8" x 3/4" | 3/4" x 7/8" | 7/8" x 1" |
| 1 | 460 | 720 | 940 | 1180 | 1360 | 1540 |
| 2 | 700 | 1080 | 1520 | 1830 | 2200 | 2300 |
| 3 | 860 | 1420 | 2100 | 2520 | 3000 | 3420 |
| 5 | 1120 | 1960 | 3000 | 3820 | 4550 | 5150 |
| 8 | 1360 | 2860 | 4400 | 5600 | 6600 | 7500 |
| 10 | 1520 | 3280 | 5250 | 6600 | >7500 | >7500 |
| 15 | 1860 | 3980 | 6950 | >7500 | | |
| 25 | 2520 | 5250 | >7500 | | | |
| 35 | 3260 | 6600 | | | | |
| 50 | 4080 | >7500 | | | | |
| 75 | 5665 | | | | | |
| 100 | 7250 | | | | | |

Notes:

^{*}Individual regulator performance may vary from data shown.



Do not operate orifice in shaded inlet pressure area.

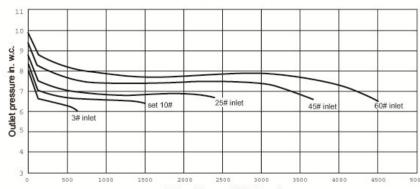
B34S Performance Curves

7" w.c. Set Point

| Type and model | B34S R |
|----------------|-------------|
| Inlet size | 2" NPT |
| Outlet size | 2" NPT |
| Orifice size | 1/4" x 3/8" |

All test results are reported at a base of 14.7 PSIA at 60° F and with 0.6 S.G. gas.

Performance Curves



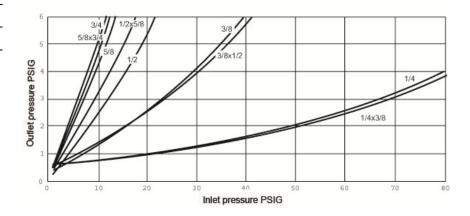
Rate of flow - cubic feet per hour

B34S Relief Curves

7" w.c. Set Point

| Inlet size | 2" NPT |
|-------------|--------|
| Outlet size | 2" NPT |
| Vent size | 1" NPT |

All test results are reported at a base of 14.7 PSIA at 60° F and with 0.6 S.G. gas.



Capacity Table 14" w.c. (2" Droop*)

Typical Capacity Info.

Capacities in SCFH of 0.6 S.G. gas; base conditions of 14.7 PSIA and 60° F.

| Manufacturer | Itron |
|----------------|--------|
| Type and model | B34SR |
| Regulator | |
| Inlet size: | 2" NPT |
| Outlet size: | 2" NPT |

| Inlet | | | Orific | e Size | | | | |
|------------------|-------------|-------------|-------------|-------------|-------------|-----------|--|--|
| Pressure PSIG | 1/4" x 3/8" | 3/8" x 1/2" | 1/2" x 5/8" | 5/8" x 3/4" | 3/4" x 7/8" | 7/8" x 1" | | |
| 1 | 330 | 625 | 760 | 830 | 980 | 1100 | | |
| 2 | 530 | 1010 | 1150 | 1500 | 1620 | 1880 | | |
| 3 | 665 | 1240 | 1550 | 1800 | 2240 | 2600 | | |
| 5 | 810 | 1740 | 2200 | 2940 | 3700 | 4300 | | |
| 8 | 1100 | 2400 | 3620 | 4480 | 6000 | 6850 | | |
| 10 | 1320 | 3000 | 4550 | 6000 | 7400 | >7500 | | |
| 15 | 1660 | 3850 | 7000 | >7500 | | | | |
| 25 | 2200 | 5100 | >7500 | | | | | |
| 35 | 2860 | 6650 | | | | | | |
| 50 | 3750 | >7500 | | | | | | |
| 75 | 5450 | | | | | | | |
| 100 | 6600 | | | | | | | |

Notes:

*Individual regulator performance may vary from data shown.



Do not operate orifice in shaded inlet pressure area.

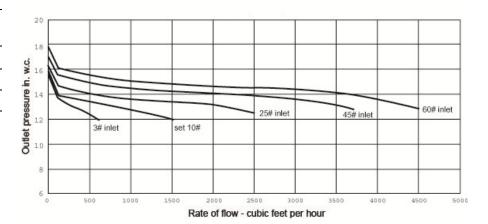
B34S Performance Curves

14" w.c. Set Point

| Type and model | B34S R |
|----------------|-------------|
| Inlet size | 2" NPT |
| Outlet size | 2" NPT |
| Orifice size | 1/4" x 3/8" |

All test results are reported at a base of 14.7 PSIA at 60° F and with 0.6 S.G. gas.

Performance Curves

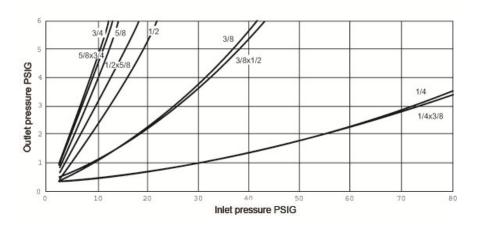


Relief Curves

14" w.c. Set Point

| Inlet size | 2" NPT |
|-------------|--------|
| Outlet size | 2" NPT |
| Vent size | 1" NPT |

All test results are reported at a base of 14.7 PSIA at 60° F and with 0.6 S.G. gas.



Capacity Table 1 PSIG (1% Absolute Droop*)

Typical Capacity Info.

Manufacturer Itron Type and model B34SR Regulator Inlet size: 2" NPT Outlet size: 2" NPT

Capacities in SCFH of 0.6 S.G. gas; base conditions of 14.7 PSIA and 60° F.

| Inlet | | Orifice Size | | | | | |
|------------------|-------------|--------------|-------------|-------------|-------------|-----------|--|
| Pressure PSIG | 1/4" x 3/8" | 3/8" x 1/2" | 1/2" x 5/8" | 5/8" x 3/4" | 3/4" x 7/8" | 7/8" x 1" | |
| 2 | 425 | 580 | 720 | 890 | 1000 | 1120 | |
| 3 | 590 | 780 | 940 | 1200 | 1300 | 1540 | |
| 5 | 800 | 1080 | 1300 | 1560 | 1840 | 2220 | |
| 8 | 1000 | 1440 | 1840 | 2400 | 2800 | 2860 | |
| 10 | 1130 | 1720 | 2100 | 2750 | 3640 | 3900 | |
| 15 | 1470 | 2300 | 3100 | 4100 | | | |
| 25 | 1900 | 3620 | 5200 | | | | |
| 35 | 2680 | 4400 | | | | | |
| 50 | 3700 | >7500 | | | | | |
| 75 | 5555 | | | | | | |
| 100 | 6050 | | | | | | |

Capacity Table 1 PSIG (2% Absolute Droop*)

Typical Capacity Info.

| Manufacturer | Itron |
|----------------|--------|
| Type and model | B34SR |
| Regulator | |
| Inlet size: | 2" NPT |
| Outlet size: | 2" NPT |
| | |

Capacities in SCFH of 0.6 S.G. gas; base conditions of 14.7 PSIA and 60° F.

| Inlet | Orifice Size | | | | | | |
|------------------|--------------|-------------|-------------|-------------|-------------|-----------|--|
| Pressure PSIG | 1/4" x 3/8" | 3/8" x 1/2" | 1/2" x 5/8" | 5/8" x 3/4" | 3/4" x 7/8" | 7/8" x 1" | |
| 2 | 560 | 930 | 1180 | 1460 | 1720 | 1920 | |
| 3 | 750 | 1250 | 1600 | 1980 | 2300 | 2620 | |
| 5 | 970 | 1800 | 2240 | 2820 | 3300 | 3800 | |
| 8 | 1240 | 2400 | 3080 | 4020 | 4720 | 5150 | |
| 10 | 1390 | 2840 | 3620 | 4750 | 5750 | 6500 | |
| 15 | 1700 | 3520 | 5000 | 6400 | | | |
| 25 | 2300 | 5000 | >7500 | | | | |
| 35 | 2900 | 6150 | | | | | |
| 50 | 3700 | >7500 | | | | | |
| 75 | 5555 | | | | | | |
| 100 | 6670 | | | | | | |

Notes:

*Individual regulator performance may vary from data shown.

Do not operate orifice in shaded inlet pressure area.

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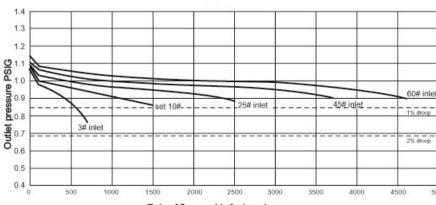
B42S Performance Curves

1 PSIG Set Point

| Type and model | B34S R |
|----------------|-------------|
| Inlet size | 2" NPT |
| Outlet size | 2" NPT |
| Orifice size | 1/4" x 3/8" |

All test results are reported at a base of 14.7 PSIA at 60° F and with 0.6 S.G. gas.

Performance Curves



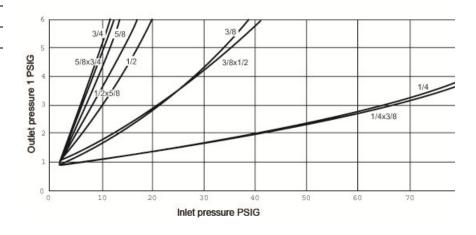
Rate of flow - cubic feet per hour

B42S Relief Curves

1 PSIG Set Point

| Inlet size | 2" NPT |
|-------------|--------|
| Outlet size | 2" NPT |
| Vent size | 1" NPT |

All test results are reported at a base of 14.7 PSIA at 60° F and with 0.6 S.G. gas.



Capacity Table 2 PSIG (1% Absolute Droop*)

Typical Capacity Info.

| Manufacturer | Itron |
|----------------|--------|
| Type and model | B34SR |
| Regulator | |
| Inlet size: | 2" NPT |
| Outlet size: | 2" NPT |
| | |

Capacities in SCFH of 0.6 S.G. gas; base conditions of 14.7 PSIA and 60° F.

| Inlet | Orifice Size | | | | | | |
|------------------|--------------|-------------|-------------|-------------|-------------|-----------|--|
| Pressure PSIG | 1/4" x 3/8" | 3/8" x 1/2" | 1/2" x 5/8" | 5/8" x 3/4" | 3/4" x 7/8" | 7/8" x 1" | |
| 3 | 305 | 490 | 510 | 600 | 650 | 770 | |
| 5 | 445 | 700 | 760 | 860 | 1030 | 1170 | |
| 8 | 520 | 890 | 965 | 1290 | 1500 | 1780 | |
| 10 | 560 | 990 | 1220 | 1420 | 1740 | 2040 | |
| 15 | 750 | 1240 | 1310 | 1780 | | | |
| 25 | 975 | 1850 | 2100 | | | | |
| 35 | 1200 | 2060 | | | | | |
| 50 | 1500 | 3550 | | | | | |
| 75 | 2130 | | | | | | |
| 100 | 2730 | | | | | | |

Capacity Table 2 PSIG (2% Absolute Droop*)

Typical Capacity Info.

| Manufacturer | Itron |
|----------------|--------|
| Type and model | B34SR |
| Regulator | |
| Inlet size: | 2" NPT |
| Outlet size: | 2" NPT |

Capacities in SCFH of 0.6 S.G. gas; base conditions of 14.7 PSIA and 60° F.

| Inlet | Orifice Size | | | | | | |
|------------------|--------------|-------------|-------------|-------------|-------------|-----------|--|
| Pressure PSIG | 1/4" x 3/8" | 3/8" x 1/2" | 1/2" x 5/8" | 5/8" x 3/4" | 3/4" x 7/8" | 7/8" x 1" | |
| 3 | 470 | 800 | 920 | 1120 | 1230 | 1480 | |
| 5 | 775 | 1200 | 1440 | 1690 | 2100 | 2300 | |
| 8 | 930 | 1670 | 1960 | 2450 | 2980 | 3500 | |
| 10 | 1020 | 1920 | 2320 | 2760 | 3750 | 4200 | |
| 15 | 1400 | 2700 | 2950 | 3780 | | | |
| 25 | 1960 | 3850 | 4950 | | | | |
| 35 | 2400 | 4950 | | | | | |
| 50 | 3300 | >7500 | | | | | |
| 75 | 4250 | | | | | | |
| 100 | 5440 | | | | | | |

Notes:

*Individual regulator performance may vary from data shown.



Do not operate orifice in shaded inlet pressure area.

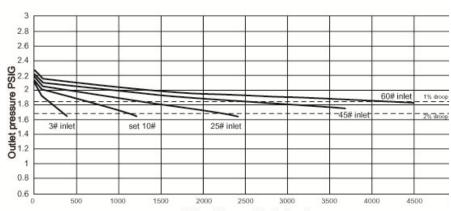
B42S Performance Curves

2 PSIG Set Point

| Type and model | B34S R | | | |
|----------------|-------------|--|--|--|
| Inlet size | 2" NPT | | | |
| Outlet size | 2" NPT | | | |
| Orifice size | 1/4" x 3/8" | | | |
| | | | | |

All test results are reported at a base of 14.7 PSIA at 60° F and with 0.6 S.G. gas.

Performance Curves



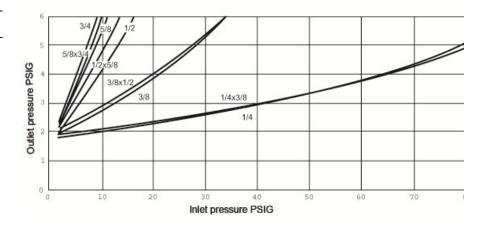
Rate of flow - cubic feet per hour

B42S Relief Curves

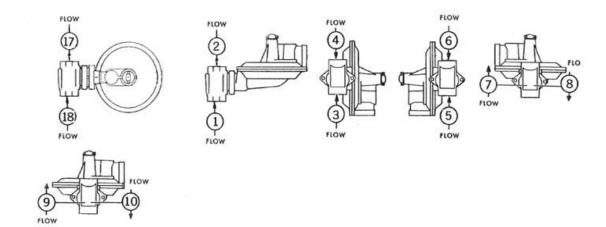
2 PSIG Set Point

| Inlet size | 2" NPT |
|-------------|--------|
| Outlet size | 2" NPT |
| Vent size | 1" NPT |

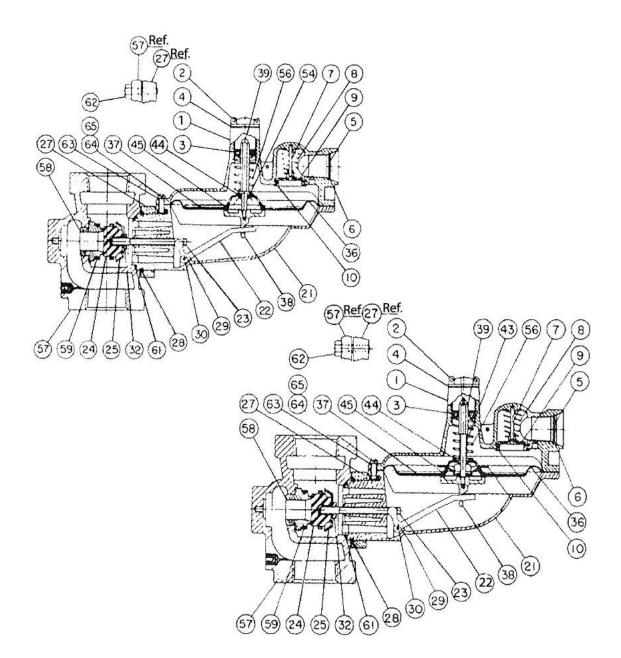
All test results are reported at a base of 14.7 PSIA at 60° F and with 0.6 S.G. gas.



ASSEMBLY POSITIONS



PARTS LIST



| Item No. | Part No. | Qty | Required per | Regulator N | /lodel | Description |
|----------|----------|------|--------------|-------------|--------|---|
| | | SRHP | SNHP | SR | SN | Description |
| 1 | | | | | | Upper diaphragm case, please specify vent pipe size: |
| | 753104 | | | 1 | 1 | Vent - 1/4" pipe |
| | 753107 | 1 | 1 | | | Vent - 1/4" pipe / H.P. |
| | 753127 | | | 1 | 1 | Vent - 3/8" pipe |
| | 753154 | | | 1 | 1 | Vent 3/4" pipe (standard) |
| | 753204 | | | 1 | 1 | Vent 1" pipe |
| | 753207 | 1 | 1 | | | Vent 1" pipe / H.P. |
| 2 | 760058 | | | 1 | 1 | Seal cap - gray in. w.c. |
| | 760059 | 1 | 1 | | | Seal cap - PSIG |
| | 760060 | | | 1 | 1 | Seal cap - red in. w.c. |
| | 760062 | 1 | 1 | | | Seal cap - gray PSIG |
| 3 | 760215 | | | 1 | 1 | Adjustment screw - Delrin |
| | 760217 | | | | | For HP |
| 4 | 765773 | 1 | 1 | 1 | 1 | Seal cap gasket Note: For indoor regulator installation, use seal cap gasket, P/N (leak proof seal) |
| 5 | | 1 | 1 | 1 | 1 | Vent screen, please specify: |
| | 762935 | | | | | Wire mesh for all vents except 1" |
| | 762933 | | | | | Wire mesh for 1" vent only |
| 6 | | 1 | 1 | 1 | 1 | Vent screen retainer ring, please specify |
| | 755727 | | | | | For all vents except 1" |
| | 755791 | | | | | For 1" vent only |
| 7 | | 1 | 1 | 1 | 1 | Vent valve disc pin, please specify: |
| | 754806 | | | | | For all vents except 1" |
| | 754834 | | | | | For 1" vent only |
| 8 | 762601 | 1 | 1 | 1 | 1 | Vent valve spring - 1/2 oz. |
| 9 | 765181 | 1 | 1 | 1 | 1 | Vent valve disc |
| 10 | 765685 | 1 | 1 | 1 | 1 | Vent valve seat |
| 21 | 752124 | 1 | 1 | 1 | 1 | Lower diaphragm case - 4:1 ratio |
| 22 | 761231 | 1 | 1 | 1 | 1 | Valve linkage lever - 4:1 ratio |
| 23 | 754021 | 1 | 1 | 1 | 1 | Valve stem - aluminum |
| 24 | 765201 | 1 | 1 | 1 | 1 | Valve seat - Buna "N" 75-85 Duro |
| 25 | 761721 | 1 | 1 | 1 | 1 | Deflector |
| 27 | 751913 | 1 | 1 | 1 | 1 | Valve body reference plate - aluminum |
| 28 | 755725 | 1 | 1 | 1 | 1 | Retainer plate snap ring |
| 29 | 755141 | 2 | 2 | 2 | 2 | Valve linkage pin screw |
| 30 | 754831 | 1 | 1 | 1 | 1 | Valve linkage pin |
| 32 | 754085 | 1 | 1 | 1 | 1 | Valve stem adapter |

| Item No. Part No | 5 (N | Qty | Required pe | r Regulator M | Model | Basadada |
|------------------|-------------|------|-------------|---------------|-------|---|
| | Part No. | SRHP | SNHP | SR | SN | Description |
| 36 | 766121 | 1 | 1 | 1 | 1 | Diameter: .028 Nylon Fabric With Buna "N" |
| 37 | 761025 | 1 | 1 | 1 | 1 | Upper diaphragm plate |
| 38 | 756043 | 1 | 1 | 1 | 1 | Lower diaphragm plate |
| 39 | 754301 | 1 | | 1 | | Stop stem |
| | 754303 | | 1 | | 1 | Stop stem |
| 43 | | 1 | | 1 | | Relief spring |
| | 762101 | | | | | 7" w.c. above set |
| 44 | 754905 | 1 | 1 | 1 | 1 | Stop stem guide bushing |
| 45 | 761661 | | | 1 | 1 | Relief cap |
| | 761663 | 1 | 1 | | | Relief cap |
| 54 | 755801 | | 1 | | 1 | Diaphragm plate washer |
| 56 | | | | 1 | 1 | Adjustment spring - specify |
| | 762111 | | | 1 | 1 | Brown 4.5to 5.5" W.C. |
| | 762117 | | | 1 | 1 | D. Green 5.0 to 7.0" W.C. |
| | 762119 | | | 1 | 1 | L. Green 5.5 to 8.0" W.C. |
| | 762123 | | | 1 | 1 | Black 7.0 to11.0 W.C. |
| | 762127 | | | 1 | 1 | Blue 8.0 to 12.0" W.C. |
| | 762129 | | | 1 | 1 | Silver 11.0 to 16.0" W.C. |
| | 762131 | 1 | 1 | | | Yellow 1.1 to 1.5 PSIG |
| | 762135 | 1 | 1 | | | Red 1.3 to 2.0 PSIG |
| | 762137 | 1 | 1 | | | White 1.75 to 2.5 PSIG |
| | 762025 | 1 | 1 | | | Red/Gray .75 to 1.1 PSIG |
| 57 | | 1 | 1 | 1 | 1 | Valve body, please specify type & size |
| | | | | | | Straight: |
| | 750604 | | | | | 1-1/4 x 1-1/4 NPT |
| | 750607 | | | | | 1-1/4 X 1-1/4 NPT w/1/8 NPT pipe plug |
| | 750627 | | | | | 1-1/4 x 1-1/2 NPT |
| | 750630 | | | | | 1-1/4 x 1-1/2 NPT with 1/8 NPT pipe plug |
| | 750654 | | | | | 1-1/4 x 2 NPT |
| | 750657 | | | | | 1-1/4 x 2 NPT with 1/8 NPT pipe plug |
| | 750676 | | | | | 1-1/2 x 1-1/2 NPT |
| | 750680 | | | | | 1-1/2 x 1-1/2 NPT with 1/8 NPT pipe plug |
| | 750704 | | | | | 1-1/2 x 2 NPT |
| | 750707 | | | | | 1-1/2 x 2 NPT with 1/8 NPT pipe plug |
| | 750726 | | | | | 2 x 2 NPT |
| | 750730 | | | | | 2 x 2 NPT with 1/8 NPT pipe plug |

| No. | Part No. | | • | | Vlodel | Description |
|--------|----------|----------|------|----|-------------|--|
| | | SRHP | SNHP | SR | SN | Description |
| | | | | | | Flanged: |
| | 750754 | | | | | 2" ASA |
| | 750757 | | | | | 2" ASA with1/8" NPT pipe plug |
| | 750804 | | | | | 3" ASA |
| | 750807 | | | | | 3" ASA with1/8" NPT pipe plug |
| | 750777 | | | | | 2" ASA short flanged - 125 lbs. |
| | 750780 | | | | | 2" ASA with 1/8 NPT pipe plug short flg 125 lbs. |
| | | | | | | Orifice - straight |
| | 758101 | | | | | 1/4 diameter |
| | 758104 | | | | | 3/8 diameter |
| | 758107 | | | | | 1/2 diameter |
| | 758110 | | | | | 5/8 diameter |
| | 758113 | | | | | 3/4 diameter |
| | 758117 | | | | | 7/8 diameter |
| | | | | | | Tapered - brass |
| | 758172 | | | | | 5/32" x 3/16" |
| | 758150 | | | | | 7/32" x 1/4" |
| | 758151 | | | | | 1/4 x 3/8 diameter |
| | 758154 | | | | | 5/16 x 3/8 diameter |
| | 758157 | | | | | 3/8 x 1/2 diameter |
| | 758160 | | | | | 1/2 x 5/8 diameter |
| | 758163 | | | | | 5/8 x 3/4 diameter |
| | 758166 | | | | | 3/4 x 7/8 diameter |
| | 758169 | | | | | 7/8 x 1 diameter |
| 59 | 761761 | 1 | 1 | 1 | 1 | Loading Ring |
| 61 | 765651 | 1 | 1 | 1 | 1 | Valve body gasket |
| 62 | 755381 | 2 | 2 | 2 | 2 | Retainer plate, screw hex head - steel |
| 63 | | 1 | 1 | 1 | 1 | Curved regulator plate |
| | 769203 | | | | | As silk screened & embossed |
| 64 | 755251 | 8 | 8 | 8 | 8 | Case screw - Fillister head #12 |
| 65 | 755661 | 8 | 8 | 8 | 8 | Case screw nut-square #12-24 Cad. steel |
| Item N | o. | Part No. | | | Description | |

| Item No. | Part No. | Description |
|----------|----------|---------------------------------|
| 65 | 799051 | Spring adjustment - wrench |
| | 799081 | Loading ring - positioning tool |
| | 799021 | Thin wall orifice - socket |

VENT LINES FOR REGULATORS

When constructing vent lines to be attached to regulators installed indoors, follow a few basic rules:

- Never use pipe sizes smaller than the vent size: smaller pipe sizes restrict the gas flow. If a long gas run must be used. Itron advises increasing the pipe one nominal size every ten feet to keep the flow restriction as low as possible.
- Keep the vent line length as short as possible to minimize the restriction and reduce the vent's tendency to cause regulator pulsation. b.
- Support the vent pipe to eliminate strain on the regulator diaphragm case. c.
- Always point outdoor vent pipes in the downward position to reduce the possibility of rain, snow, sleet, and other moisture entering the pipe. Install a bug screen in the end of the pipe.
- Do not locate the vent line terminus near windows, fans, or other ventilation equipment. See the installation instructions furnished with the e. regulator.
- f. Adhere to all applicable codes and regulations.
- If your vent pipe causes regulator pulsation, consult your sales representative or manufacturer. g.
- Itron strongly recommends running a separate vent line for each regulator. Headers with various installed devices can cause regulator h. malfunction.

Caution Ensure the end of the vent line is away from ANY potential ignition sources. It is the installer's responsibility to ensure the vent line is exhausting to a safe environment.

INSTALLATION

Warning Itron does not endorse or warrant the completeness or accuracy of any third party regulator installation procedures or practices, unless otherwise provided in writing by Itron. Follow your company's standard operating procedures regarding the use of personal protection equipment (PPE). Adhere to guidelines issued by your company in addition to those given in this document when installing regulators.

- Remove all shipping plugs from the regulator inlet, outlet, and vent before installation.
- Verify the piping interior and regulator inlet and outlet are clean and free of dirt, pipe dope, and other debris. Dirt and other foreign materials entering the regulator can cause a loss of pressure control.
- Apply pipe joint sealant to the male pipe threads. Do not use pipe joint material on the regulator's female threads. Joint sealant could become lodged in the regulator and cause a loss of pressure control.
- Gas must flow through the regulator's valve body in the direction cast on the regulator body. Gas flowing in the wrong direction can overpressure and cause damage to the regulator.
- The diaphragm casing can be mounted in any position relative to the body through a full 360° angle at 90° increments.
- When the regulator is installed OUTDOORS, the vent must always be positioned so that rain, snow, moisture or foreign particles cannot enter the vent opening. Itron recommends positioning the vent downward to avoid entry of water or other matter which could interfere with the proper operation of the regulator. The vent should be located away from building eaves, window openings, building air intakes and above the expected snow level at the site. Inspect the vent opening periodically to insure it does not become blocked by foreign material as outlined in DOT PHMSA-RSPA-2004-19856.
- When the regulator is installed INDOORS, the vent must be piped to the outside atmosphere using the shortest length of pipe, the fewest possible pipe elbows, and a pipe diameter as large as the vent size or larger. USING VENT PIPE SMALLER THAN THE VENT CONNECTION LIMITS THE REGULATOR'S INTERNAL RELIEF VALVE CAPACITY. The outlet end of the pipe must be protected from moisture and the entrance of foreign particles. The regulator should be specified by the user with the size vent and pipe threads desired to make the vent pipe connection.

Ifron | B34S Commercial Regulator 20

SET-UP PROCEDURE

- Mount a pressure gauge downstream of the regulator to monitor the downstream pressure.
- With the downstream pressure valve closed, slowly open the inlet valve. The outlet pressure should rise to slightly more than the set-point. Verify there are no leaks and all connections are tight.
- The regulator was pre-set at the factory to match order specifications. If necessary, adjust the outlet pressure by removing the seal cap on the top of the spring housing and adjusting the ferrule or screw inside the pilot spring housing using a large flat-head screwdriver. With a small amount of gas flowing through the regulator, rotate the pilot ferrule clockwise to raise the outlet pressure or counter-clockwise to lower the outlet pressure.
- Replace the seal cap and check for leaks after the desired outlet pressure is achieved.

The regulator is ready for operation.

SAFETY WARNING

This product, as of the date of manufacture, is designed and tested to conform to all governmental and industry safety standards as they may apply to the manufacturer. The purchaser/user of this product must comply with all fire control, building codes, and other safety regulations governing the application, installation, operation, and general use of this regulator to avoid leaking gas hazards resulting from improper installation, startup or use of this product.

Itron strongly recommends installation by a qualified professional and periodic inspection of pressure regulators (inspections may be required by local applicable codes or regulations).

Inspections should include checking for gas quality, cycle numbers, external environmental changes, and operating conditions that impact wear on the regulator's moving parts. To ensure safe and efficient operation of this product, replace worn or damaged parts found during inspection.

LIMITED WARRANTY

Itron, Inc. 970 Highway 127 North, Owenton, Kentucky 40359-9302, warrants this gas product against defects in materials and workmanship for the earlier of one (1) year from the date the product is shipped by Itron or a period of one year from the date the product is installed by Itron at the original purchaser's site. During such one-year period, provided that the original purchaser continues to own the product, Itron will, at its sole option, repair any defects, replace the product or repay the purchase price.

- » This warranty will be void if the purchaser fails to observe the procedures for installation, operation or service of the product as set forth in the Operating Manual and Specifications for the product or if the defect is caused by tampering, physical abuse or misuse of the product.
- » ITRON SPECIFICALLY DISCLAIMS ALL IMPLIED WARRANTIES INCLUDING THOSE OF MERCHANTABILITY OR OF FITNESS FOR A PARTICULAR PURPOSE. UNDER NO CIRCUMSTANCES WILL ITRON BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES OF ANY KIND WHATSOEVER.

- » Itron's liability for any claim of any kind, including negligence and breach of warranty for the sale and use of any product covered by or furnished, shall in no case exceed the price allocable to the product or part thereof which gives rise to the claim.
- » In the event of a malfunction of the product, consult your Itron Service Representative or Itron Inc., 970 Highway 127 North, Owenton, Kentucky 40359-9302. See Itron Terms and Conditions of Sale for the full and complete terms of the Limited Warranty.

ORDERING INFORMATION

Specify:

- 1. Inlet and outlet connection size and type
- 2. Model number
- 3. Outlet pressure desired
- 4. Pilot needed
- 5. Inlet pressure range
- 6. Type of gas and maximum capacity required
- 7. Assembly position number (see chart above)
- 8. Special requirements such as tagging, 1/8" pipe plug tap, seal wire, etc.



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